

PHI Large Blade

dup Nov. 28

Work Order ID 125610

125610

Page 1

October-17-14 10:17:40 AM

Item ID: D206-642-511PHI Accept *N900040100* Setup Start *NS1*
 Revision ID:
 Item Name: Skidtube LH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible Stop *NS2*
 Start Date: 10/16/14 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 11/07/14 Req'd Qty: 1.00 *1* Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| | | | | | | | | | |
|-------------------------------|--|------|--|--|--|--|--|--|-------------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| IIN-D206-642 | Q | | | | | | | | |
| 100 | Document Control | 0.00 | | | | | | | DAS 23 9-89 |
| *100* | DOCUMENT CONTROL | | | | | | | | 14-11-18 |
| DC | Memo | 0.00 | | | | | | | |
| Doc.Control -USB or Paperwork | Photocopy bluefile and create labels per PPP D206-642-511 CHG006 | | | | | | | | |
| 110 | Pick Kit | 0.00 | | | | | | | DAS 26 9-89 |
| *110* | | | | | | | | | NOV 11 2014 |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |
| 120 | QC4- 100% Inspect kits for completeness | 0.00 | | | | | | | DAS 33 9-89 |
| *120* | | | | | | | | | 14-11-18 |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

B125633

Work Order ID 125610

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Item ID: D206-642-511PHI Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Skidtube LH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible
Start Date: 10/16/14 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 11/07/14 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130 | Packaging | 0.00 | | | | | | | |
| *130* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | Identify and pack for shipping as per PPP D206-642-511 | | | | | | | | |
| | Location: <u>073</u> <i>Ship</i> | | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *140* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

NOV 21 2014

DAS
85
9-89

D/
46
989

14/11/21 *[Signature]*

[Signature] 14-11-21

Picklist Print

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Work Order ID: 125610

125610

Parent Item: D206-642-511PHI

D206-642-511PHI

Parent Item Name: Skidtube LH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 10/16/14

Required Date: 11/07/14

Comments: IPP REV:A 14.09.23 NEW ISSUE LL VERF:DD

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|-----------------|---------------|----------------|--------|
| D206-642-541 | | Manufactured | No | | | | Each | 2.0000 | | 1 | | | |
| *D206-642-541* | | DAS 38 | | | | | | | ** | | | | |
| Replacement Skidtube, High Gear, Standard Wearplates, Fits LH or RH, DART (Apical) Tri-Bag Float Comp | | | | | | | | | | | | | |
| | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | |
| | | | | FG | | | | 2 | | | | | |
| | | | | 93874 | | | | 1 | | | | | |
| | | | | 96044 | | | | 1 | | | | | |
| D206-648-013 | | Manufactured | No | | | | Each | 10.0000 | | 1 | | | |
| *D206-648-013* | | DAS 38 | | | | | | | ** | | | | |
| Ground Handling Wheel Modification | | | | | | | | | | | | | |
| | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | |
| | | | | PKG013 | | | | 10 | | | | | |
| | | | | 113780 | | | | 2 | | | | | |
| | | | | 115114 | | | | 5 | | | | | |
| | | | | 123068 | | | | 3 | | | | | |
| D2932-1 | | Manufactured | No | | | | Each | 14.0000 | | 1 | | | |
| *D2932-1* | | DAS 38 | | | | | | | ** | | | | |
| 206 Saddle Left Side | | | | | | | | | | | | | |
| | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | |
| | | | | ST396 | | | | 14 | | | | | |
| | | | | 114490 | | | | 4 | | | | | |
| | | | | 119382 | | | | 6 | | | | | |
| | | | | 121771 | | | | 4 | | | | | |

125633

DAS
46
9-89

23341

DAS
26
9-89

DAS
26
9-89
NOV 11 2014

B125650

DAS
38
9-89

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Work Order ID: 125610

125610

Parent Item: D206-642-511PHI

D206-642-511PHI

Parent Item Name: Skidtube LH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 10/16/14

Required Date: 11/07/14

D2933-1

Manufactured No

Each

Start Qty: 1.00

Required Qty: 1.00

D2933-1

DAS
33
9-89

206 Saddle Left

**

125651

DAS
26
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

ST396

14

114491

4

119649

6

121863

4

D2938-1

DAS
33
9-89

Manufactured No

Each

16.0000

D2938-1

206 Saddle Left Side

**

B/25652

DAS
26
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

ST390

8

113838

2

114492

6

ST403

8

120542

4

123733

4

D2939-1

DAS
33
9-89

Manufactured No

Each

15.0000

D2939-1

206 Saddle Left Side

**

B/25653

DAS
26
9-89

NOV 11 2014

DAS
26
9-89

Location

Loc Qty

Loc Code

ST391

7

113056

2

114494

4

116559

1

ST403

8

120180

4

122916

4

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125610

Parent Item: D206-642-511PHI

D206-642-511PHI

Parent Item Name: Skidtube LH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 10/16/14

Required Date: 11/07/14

AN3C41A

Purchased No

Each

Start Qty: 1.00
121.0000

Required Qty: 1.00

AN3C41A

Bolt

DAS
33
9-89

**

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

10

103324

4

122843

6

ST347

111

m127544

1

m128491

25

m130081

85

D2652

Manufactured No

Each

844.0000

D2652

Bushing

DAS
33
9-89

**

DAS
26
9-89

NOV 11 2014

Location

Loc Qty

Loc Code

FG

44

31985

44

ST009

800

115133

24

120480

2

121634

223

121962

187

123711

200

124422

164

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125610

Parent Item: D206-642-511PHI

D206-642-511PHI

Parent Item Name: Skidtube LH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float
Compatible

Start Date: 10/16/14

Required Date: 11/07/14

MS21043-3

Purchased

No

Each

Start Qty: 1.00

Required Qty: 1.00

MS21043-3

Nut

DAS
33
9-89

**

20

m130673 DAS 26 9-89

Location

Loc Qty

Loc Code

| | | |
|---------|----|--|
| FG | 80 | |
| 103691 | 80 | |
| GA | 44 | |
| m130186 | 44 | |
| ST306 | 42 | |
| m128398 | 16 | |
| m129472 | 9 | |
| m129521 | 17 | |

AN5C11A

Purchased

No

Each

112.0000

AN5C11A

Bolt

DAS
33
9-89

**

4

DAS
26
9-89

NOV 11 2014

Location

Loc Qty

Loc Code

| | | |
|------------|----|--|
| FG | 4 | |
| 103715 | 4 | |
| Return2014 | 16 | |
| 122416 | 16 | |
| ST362 | 5 | |
| M128403 | 5 | |
| st503 | 87 | |
| M126105 | 49 | |
| M127817 | 35 | |
| M128739 | 3 | |

4X

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Parent Item: D206-642-511PHI

D206-642-511PHI

Parent Item Name: Skidtube LH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 10/16/14

Required Date: 11/07/14

AN4C6A

Purchased

No

Each

325.0000

Start Qty: 1.00

Required Qty: 1.00

AN4C6A

Bolt

DAS
31
9-89

**

12

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

14

103344

4

121657

10

ST345

200

m130325

200

ST355

42

128324

12

m125709

30

ST517C

69

m128403

69

D3672-3

Manufactured

No

Each

1,181.000

24

D3672-3

Washer, Phenolic

DAS
33
9-89

**

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

111

84432

11

89273

100

ST055

1070

107316

19

110251

8

112455

9

113746

188

121577

500

124349

338

89273

7

93925

1

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Work Order ID: 125610

125610

Parent Item: D206-642-511PHI

D206-642-511PHI

Parent Item Name: Skidtube LH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 10/16/14

Required Date: 11/07/14

NAS1149C0432R

Purchased

No

Each

Start Qty: 1.00

Required Qty: 1.00

DAS

NAS1149C0432R

WASHER

DAS
33
9-89

1,722.000

24

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST278

1722

119124

6

121255

2

122441

5

m125807

887

m126221

222

m130466

600

MS21043-4

Purchased

No

Each

2,253.000

13

**

DAS
28
9-89

MS21043-4

Nut

DAS
33
9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

ST306

2213

m128300

57

m128429

57

m128798

1274

m128818

825

D3407-043

Manufactured

No

Each

13.0000

**

DAS
28
9-89

NOV 11 2014

D3407-043

Tow Ring

DAS
33
9-89

Location

Loc Qty

Loc Code

st530

13

113820

6

114527

6

119642

1

125654

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125610

Parent Item: D206-642-511PHI

D206-642-511PHI

Parent Item Name: Skidtube LH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float
Compatible

Start Date: 10/16/14

Required Date: 11/07/14

D3456-1

Manufactured No

Each

Start Qty: 1.00
180.0000

Required Qty: 1.00

DAS
26
3-89

D3456-1

Washer

DAS
33
9-89

Location

Loc Qty

Loc Code

FG

7

25701

7

ST040

173

107629

1

113126

1

115051

71

121045

100

1x

D2712

Manufactured No

Each

763.0000

10

DAS
26
9-89

D2712

Set Screw

DAS
33
9-89

Location

Loc Qty

Loc Code

FG

50

29962

50

ST009

713

101775

5

107365

2

108882

1

113809

11

115155

250

121858

194

124450

250

10x

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125610

Parent Item: D206-642-511PHI

D206-642-511PHI

Parent Item Name: Skidtube LH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float
Compatible

Start Date: 10/16/14

Required Date: 11/07/14

D3457-1

Manufactured No

Each

44.0000

Start Qty: 1.00

Required Qty: 1.00

D3457-1

Washer

DAS
33
9-89

**

DAS
26
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

10

32409

10

ST040

34

109133

4

121777

24

99638

6

Each

83.0000

**

DAS
26
9-89

D2934

Manufactured No

D2934

Saddle Spacer

DAS
33
9-89

Location

Loc Qty

Loc Code

FG

6

31929

6

ST014

77

106671

2

114946

26

121765

25

123631

24

Each

97.0000

**

DAS
26
9-89

D2935

Manufactured No

D2935

Saddle Spacer

DAS
33
9-89

Location

Loc Qty

Loc Code

FG

6

31793

6

ST014

91

113815

1

115157

20

120514

35

121970

35

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Work Order ID: 125610

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Parent Item: D206-642-511PHI

D206-642-511PHI

Parent Item Name: Skidtube LH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float
Compatible

Start Date: 10/16/14

Required I

AN3C36A

Purchased

No

Each

214.0000

Start Qty: 1.00

Required

AN3C36A

Bolt

DAS
33
9-89

Location

Loc Qty

Loc Code

FG

25

101261

4

122204

11

124827

10

ST347

189

m127769

1

m128398

13

m129907

175

AN3C35A

Purchased

No

Each

49.0000

AN3C35A

Bolt

DAS
33
9-89

Location

Loc Qty

Loc Code

FG

4

18914

4

ST348

45

M129514

45

** DAS
26
9-89

** DAS
26
9-89

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Work Order ID: 125610

125610

Parent Item: D206-642-511PHI

D206-642-511PHI

Parent Item Name: Skidtube LH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 10/16/14

Required Date: 11/07/14

NAS1149C0332R

Purchased

No

Each

8,749.000

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0332R

WASHER

DAS
33
9-89

Location

Loc Qty

Loc Code

| | | |
|---------|------|--|
| CA | 83 | |
| m129682 | 83 | |
| ST278 | 8666 | |
| 122063 | 41 | |
| 125654 | 425 | |
| m126319 | 51 | |
| m127306 | 2065 | |
| m127831 | 26 | |
| m128591 | 75 | |
| m129499 | 191 | |
| m130325 | 4792 | |
| m130466 | 1000 | |

DAS
26
9-89

DAS
05
9-89

D3396-3

Manufactured

No

Each

66.0000

D3396-3

Bushings

DAS
33
9-89

Location

Loc Qty

Loc Code

| | | |
|--------|----|--|
| FG | 10 | |
| 26772 | 10 | |
| ST037 | 56 | |
| 120340 | 25 | |
| 123680 | 31 | |

DAS
26
9-89

NOV 11 2014

DAS
9-89

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125610

Parent Item: D206-642-511PHI

D206-642-511PHI

Parent Item Name: Skidtube LH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float
Compatible

Start Date: 10/16/14

Required Date: 11/07/14

D3672-1

Manufactured No

Each

897.0000

Start Qty: 1.00

Required Qty: 1.00

24

**

D3672-1

Washer, Phenolic

DAS
33
9-89

DAS
26
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

10

85222

10

ST055

887

113581

466

120116

379

80369

34

99099

8

24X

AN5C35A

Purchased No

Each

110.0000

1

**

AN5C35A

Bolt

DA
33
9-89

DAS
26
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

ST336

110

M128687

2

M129871

85

M129940

23

1X

AN5C32A

Purchased No

Each

55.0000

**

AN5C32A

BOLT

DAS
33
9-89

DAS
26
9-89

NOV 11 2014
9-89

Location

Loc Qty

Loc Code

FG

4

18918

4

Return2014

2

123523

2

ST336

42

m130298

42

2X

ST504

7

m126007

7

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Parent Item: D206-642-511PHI

D206-642-511PHI

Parent Item Name: Skidtube LH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 10/16/14

Required Date: 11/07/14

AN5C34A

Purchased

No

Each

53.0000

Start Qty: 1.00

Required Qty: 1.00

2

AN5C34A

Bolt

DAS
26
9-89

DAS
26
9-89

DAS
33
9-89

Location

Loc Qty

Loc Code

FG

2

18918

2

ST336

51

m129692

12

m130033

19

m130485

20

2x

MS21043-5

Purchased

No

Each

203.0000

DAS
26
9-89

NOV 11 2014

MS21043-5

Nut

DAS
33
9-89

Location

Loc Qty

Loc Code

FG

20

101418

20

ST306

183

116548

88

121584

11

m129795

84

4x

DART AEROSPACE USA, INC.

IIN-D206-642

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| ITEM | QTY -511 | QTY -512 | QTY -515 | QTY -516 | QTY -541 | QTY -557 | QTY -549 | QTY -551 | QTY -013 | PART NUMBER | DESCRIPTION |
|------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|---------------|------------------------------|
| 40 | | | | | | | | | 2 | D3414-041 | LUG ASSEMBLY (GHW) |
| 41 | | | | | | | | | 4 | AN3C37A | BOLT |
| 42 | | | | | | | | | 8 | D2652 | BUSHING |
| 43 | | | | | | | | | 4 | MS21043-3 | NUT |
| 44 | | | | | | | | | 4 | NAS1149C0363R | WASHER (OR AN960C10) |
| 50 | 9 | 9 | 3 | 3 | | | | | | AN3C36A | BOLT |
| 51 | 3 | 3 | 3 | 3 | | | | | | AN3C35A | BOLT |
| 52 | 24 | 24 | 12 | 12 | | | | | | NAS1149C0332R | WASHER (OR AN960C10L) |
| 53 | 24 | 24 | 12 | 12 | | | | | | D3672-1 | WASHER (REPLACES NAS1515H3L) |
| 54 | 12 | 12 | 6 | 6 | | | | | | MS21043-3 | NUT |
| 55 | 2 | 2 | 2 | 2 | | | | | | D3396-3 | SPACER |
| 56A | 1 | 1 | 1 | 1 | | | | | | AN5C35A | BOLT |
| 56B | 1 | 1 | 1 | 1 | | | | | | AN5C15A | BOLT |
| 60 | 2 | 2 | 2 | 2 | | | | | | AN5C32A | BOLT |
| 61 | 2 | 2 | 2 | 2 | | | | | | AN5C34A | BOLT |
| 62 | 4 | 4 | 4 | 4 | | | | | | MS21043-5 | NUT |
| 80 | | | | | | | 1 | 1 | | D4368-041 | FWD WEARPLATE ASSY |
| 81 | | | | | | | 1 | 1 | | D4368-043 | AFT WEARPLATE ASSY |
| 82A | | | | | | | 1 | 1 | | D4383-1 | WEARPAD |
| 82B | | | | | | | 1 | 1 | | D4383-3 | WEARPAD |
| 83 | | | | | | | 20 | 20 | | D3873-3 | BUSHING |
| 84 | | | | | | | | 24 | | D3411-3 | WASHER |
| 85 | | | | | | | 2 | | | D3275-1 | SPACER |
| 86A | | | | | | | 6 | 6 | | AN3C40A | BOLT |
| 86B | | | | | | | 2 | 2 | | AN3C37A | BOLT |
| 86C | | | | | | | 2 | 2 | | AN3C36A | BOLT |
| 87 | | | | | | | 10 | 10 | | MS21043-3 | NUT |

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-041 OR D4362-041 ASSEMBLY ABOVE
 (2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

| ITEM | QTY -511 | QTY -512 | QTY -515 | QTY -516 | QTY -541 | QTY -557 | QTY -549 | QTY -551 | QTY -013 | PART NUMBER | DESCRIPTION |
|------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|---|--|
| | X | | | | | | | | | D206-642-511 | SKIDTUBE INSTALLATION, LH |
| | | X | | | | | | | | D206-642-512 | SKIDTUBE INSTALLATION, RH |
| | | | X | | | | | | | D206-642-515 | SKIDTUBE INSTALLATION, LH |
| | | | | X | | | | | | D206-642-516 | SKIDTUBE INSTALLATION, RH |
| | 1 | 1 | | | X | | | | | D206-642-541 | SKIDTUBE |
| | | | | | | X | | | | D206-642-557 | WEARSHOE KIT (REPLACES -547 KIT) |
| | | | | | | | X | | | D206-642-549 | RUN-ON LANDING WEARPLATE KIT |
| | | | 1 | 1 | | | | X | | D206-642-551 | SKIDTUBE |
| | 1 | 1 | 1 | 1 | | | | | X | D206-648-013 | GROUND HANDLING KIT |
| 1 | | | | | 1 | | | | | D3274-041 | SKIDTUBE ASSEMBLY |
| 1 | | | | | | | | 1 | | D4362-041 | SKIDTUBE ASSEMBLY |
| 3 | | | | | 1 | | | 1 | | D2646 | * AFT CAP ⁽¹⁾ |
| 4 | | | | | 2 | | | 2 | | AN3C4A | * BOLT ⁽¹⁾ |
| 5A | | | | | 2 | | | 2 | | NAS1149C0332R | * WASHER ⁽¹⁾ (OR AN960C10L) |
| 5B | | | | | 2 | | | 2 | | D3672-1 | * WASHER (REPLACES NAS1515H3L) ⁽¹⁾ |
| 6 | 1 | | 1 | | | | | | | D2932-1 | SADDLE, FWD OUT, LH |
| 6 | | | | 1 | | | | | | D2932-2 | SADDLE, FWD OUT, RH |
| 7 | | | 1 | | | | | | | D2933-1 | SADDLE, FWD IN, LH |
| 7 | | | | 1 | | | | | | D2933-2 | SADDLE, FWD IN, RH |
| 8 | | | 1 | | | | | | | D2938-1 | SADDLE, AFT OUT, LH |
| 8 | | | | 1 | | | | | | D2938-2 | SADDLE, AFT OUT, RH |
| 9 | | | 1 | | | | | | | D2939-1 | SADDLE, AFT IN, LH |
| 9 | | | | 1 | | | | | | D2939-2 | SADDLE, AFT IN, RH |
| 10 | 8 | 8 | 8 | 8 | | | | | | AN3C41A | BOLT |
| 11 | 16 | 16 | 16 | 16 | | | | | | D2652 | BUSHING |
| 12A | 8 | 8 | 8 | 8 | | | | | | MS21043-3 | NUT |
| 12B | 16 | 16 | 16 | 16 | | | | | | D3672-7 | WASHER (REPLACES NAS1515H5) |
| 13 | 4 | 4 | 4 | 4 | | | | | | AN5C11A (or AN5C12A) | * BOLT ⁽²⁾ |
| 14 | 4 | 4 | 4 | 4 | | | | | | AN5C11A (or AN5C13A) | * BOLT ⁽²⁾ |
| 15A | 8 | 8 | 8 | 8 | | | | | | NAS1149C0532R | WASHER (OR AN960C516L) |
| 15B | 8 | 8 | 8 | 8 | | | | | | D3672-7 | WASHER (REPLACES NAS1515H5L) |
| 16 | 12 | 12 | 12 | 12 | | | | | | AN4C6A | BOLT |
| 17A | 24 | 24 | 24 | 24 | | | | | | D3672-3 | WASHER (REPLACES NAS1515H4L) |
| 17B | 24 | 24 | 24 | 24 | | | | | | NAS1149C0432R | WASHER (OR AN960C416L) |
| 18 | 12 | 12 | 12 | 12 | | | | | | MS21043-4 | NUT |
| 20A | | | | | 9 | 9 | | | | D3537-1 | * WEARPAD ⁽¹⁾ (REPLACES D2648-3) |
| 21A | | | | | 1 | 1 | | | | D3537-3 | * WEARPAD ⁽¹⁾ (REPLACES D3429-1) |
| 22A | | | | | 1 | 1 | | | | D4956-15 | * WEARSHOE ⁽¹⁾ (REPLACES D3535-15 + D3536-15) |
| 23A | | | | | 1 | 1 | | | | D4956-23 | * WEARSHOE ⁽¹⁾ (REPLACES D3535-23 + D3536-23) |
| 24A | | | | | 1 | 1 | | | | D4956-39 | * WEARSHOE ⁽¹⁾ (REPLACES D3535-39 + D3536-39) |
| 25A | | | | | 1 | 1 | | | | D4956-35 | * WEARSHOE ⁽¹⁾ (REPLACES D3535-35 + D3536-35) |
| 26A | | | 8 | 8 | 78 | 78 | 8 | | | AN3C4A | * BOLT ⁽¹⁾ |
| 26B | | | 8 | 8 | 78 | 78 | 8 | | | NAS1149C0332R | * WASHER ⁽¹⁾ (OR AN960C10L) |
| 26C | | | 8 | 8 | 78 | | 8 | | | ALS7-1032-130 (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130) | * INSERT ⁽¹⁾ |
| 30 | 1 | 1 | 1 | 1 | | | | | | D3407-043 | TOW RING |
| 32A | 1 | 1 | 1 | 1 | | | | | | D3456-1 | WASHER |
| 32B | 2 | 2 | 2 | 2 | | | | | | D3457-1 | WASHER |
| 33 | 1 | 1 | 1 | 1 | | | | | | MS21043-4 | NUT |
| 34 | | | 1 | 1 | 1 | | | | | AN4C5A | BOLT |
| 35 | | | 1 | 1 | 1 | | | | | NAS1149C0463R | WASHER (OR AN960C416) |
| 36 | | | 1 | 1 | 1 | | | | | D3413-1 | RING |
| 37 | 10 | 10 | 10 | 10 | | | | | | D2712 | SET SCREW |
| 38 | 2 | 2 | 2 | 2 | | | | | | D2934 | SADDLE SPACER |
| 39 | 2 | 2 | 2 | 2 | | | | | | D2935 | SADDLE SPACER |

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Revision: Q
Date: 13.08.12

Work Order ID 125610

125610

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October-17-14 10:17:40 AM

Item ID: D206-642-511PHI Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube LH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible
 Start Date: 10/16/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 11/07/14 Req'd Qty: 1.00 ***1*** Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| IIN-D206-642 | Q | SP | | | | | | | |
| 100 | Document Control | 0.00 | | | | | | | |
| *100* | DOCUMENT CONTROL | | | | | | | | |
| DC | Memo | 0.00 | | | | | | | |
| Doc.Control -USB or Paperwork | Photocopy bluefile and create labels per PPP D206-642-511 CHG006 | | | | | | | | |
| 110 | Pick Kit | 0.00 | | | | | | | |
| *110* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |
| 120 | QC4- 100% Inspect kits for completeness | 0.00 | | | | | | | |
| *120* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

MLJ 14-11-11